



TORQUE TABLES™

ENGINE	YEARS		FT.-LBS.	TORQ. SEQ.	HEAD BOLT SET PART NUMBER
FORD PRODUCTS 4 (CONT.)					
121 DOHC (2.0L) 16 Valve Ford	2004-01 Zetec Escape	●○	1st 15, 2nd 30, 3rd turn 90 degrees	148	ES 72175
121 DOHC (2.0L) 16 Valve Ford	2004-00 Zetec Focus	●○	1st 15, 2nd 30, 3rd turn 90 degrees	148	ES 72175
121 DOHC (2.0L) 16 Valve Ford	2003-98 Zetec Escort, ZX2	●○	1st 12-18, 2nd 26-33, 3rd turn 105 degrees	148	ES 72175
121 DOHC (2.0L) 16 Valve Ford	2002-98 Zetec Contour, Cougar, Mystique	●○	1st 18, 2nd 33, 3rd turn 105 degrees	148	ES 72175
121 DOHC (2.0L) 16 Valve Ford	1997-95 Zetec	●○	1st 15-22, 2nd 30-37, 3rd turn 90 degrees	148	ES 72175
121.5 DOHC (2.0L) 16 Valve Mazda	1997-93 Probe	●○	1st 13-16, 2nd turn 90 degrees, 3rd turn 90 degrees	150	ES 74020
121.7 SOHC (2.0L) 8 Valve Ford	1974-71	●	1st 14-29, 2nd 36-50, 3rd 65-80	17	
122 SOHC (2.0L) 8 Valve Ford	1988-83 Ranger	●	1st 50-60, 2nd 80-90	17	
122 SOHC Diesel (2.0L) 8 Valve Mazda	1987-84		1st 21, 2nd turn 90 degrees, 3rd turn 90 degrees	150	
122 DOHC (2.0L) 16 Valve Ford	2008-05 Duratec	●○	1st 4, 2nd 11, 3rd 33, 4th turn 90 degrees, 5th turn 90 degrees	150	ES 72207
133 SOHC (2.2L) 12 Valve Mazda	1992-89 Probe	●	1st 29-32, 2nd 59-64	37	
133 SOHC Turbo (2.2L) 12 Valve Mazda	1992-89 Probe	●	1st 29-32, 2nd 59-64	37	
134.8 OHV Diesel (2.2L) 8 Valve Mazda	1984-83	●	1st 25, 2nd 45, 3rd 80-85, 4th warm engine, 5th 80-85 again	6	
138 DOHC (2.3L) 16 Valve Ford	2008-01 Duratec	●○	1st 4, 2nd 11, 3rd 33, 4th turn 90 degrees, 5th turn 90 degrees	150	ES 72207
138 DOHC (2.3L) 16 Valve Hybrid Ford	2008-05 Duratec	●○	1st 4, 2nd 11, 3rd 33, 4th turn 90 degrees, 5th turn 90 degrees	150	ES 72207
140 OHV (2.3L) 8 Valve Ford	1994-84 HSC	●	1st 52-59, 2nd 70-76	37	
140 SOHC (2.3L) 8 Valve Ford	1997-93	●○	Bolts with 85mm long threads: 1st 51, 2nd 51 again, 3rd turn 90-100 degrees	17	ES 72137
140 SOHC (2.3L) 8 Valve Ford	1993-91	●○	Bolts with 44mm long threads: 1st 50-60, 2nd 80-90	17	ES 72137
140 SOHC (2.3L) 8 Valve Ford	1990-74	●○	1st 50-60, 2nd 80-90	17	ES 72137
140 SOHC Turbo (2.3L) 8 Valve Ford	1989-79	●○	1st 50-60, 2nd 80-90	17	ES 72137
143 SOHC Turbo Diesel (2.3L) 8 Valve Mitsubishi	1987-85	●	Cold 76-83, Warm 84-90	43	
153 OHV (2.5L) 8 Valve Ford	1991-86 HSC	●	1st 52-59, 2nd 70-76	37	
153 SOHC (2.5L) 8 Valve Ford	2001-98	●○	1st 51, 2nd 51 again, 3rd turn 90-100 degrees	17	ES 72137
177 L-Head Ford	1927-09 Model T		1st 50-55, 2nd warm engine, 3rd 60	195	
200 L-Head Ford	1934-28 Models A, B		50	223	
220 OHV Diesel (3.6L) Ford	1966-63 Dagenham		85-90	172	
FORD PRODUCTS 6 & V6					
144 OHV	1966-60	●	70-75	13	
149 SOHC Turbo Diesel (2.4L) 12 Valve BMW	1985-84		1st 22-29, 2nd 36-43, 3rd 65-69, 4th warm engine, 5th turn 85-95 degrees	90	
152 DOHC (2.5L) 24 Valve Ford	2002-01 Duratec VIN G	●○	1st 28-31, 2nd turn 85-90 degrees, 3rd loosen one turn, 4th 28-31 again, 5th turn 85-90 degrees, 6th turn 85-90 degrees	139	ES 72159
152 DOHC (2.5L) 24 Valve Ford	2002-01 Duratec VIN L	●○	1st 29, 2nd turn 90 degrees, 3rd loosen one turn, 4th 29 again, 5th turn 90 degrees, 6th turn 90 degrees	140	ES 72159

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