

Case 188 - G188D**General Specs:**

FUEL	DIESEL
CUBIC INCH DISPLACEMENT	188
CYLINDER BORE DIAMETER	3.8110 - 3.8120" (96.799 - 96.825 MM)
STROKE	4.125" (104.775 MM)
CYLINDER CONFIG	L 4
ENGINE COMMENTS	G188D 430, 470, 530, 570, 580, 630 TRACTORS

Torque Specs:

MAIN TORQUE	90 - 100 FT/LBS
ROD BOLT TORQUE	45 - 50 FT/LBS
CYLINDER HEAD TORQUE	NUTS 95 - 100 FT/LBS, BOLTS 110 - 115 FT/LBS FT/LBS
INTAKE MANIFOLD	
EXHAUST MANIFOLD	
SNOUT TORQUE	
PRECHAMBER TORQUE	

VALVE ADJUSTMENT:

EXHAUST VALVE LASH	.014" COLD (.358 MM)
INTAKE VALVE LASH	.014" COLD (.358 MM)

CYLINDER HEAD:

MINIMUM THICKNESS	3.9680" (100.787 MM)
WARP SPEC	
EXHAUST VALVE ANGLE	45 DEGREES
INTAKE VALVE ANGLE	45 DEGREES
EXHAUST VALVE RECESSION	+ .005 - .015" (.127 - .381 MM)
INTAKE VALVE RECESSION	+ .005 - .015" (.127 - .381 MM)
EXHAUST GUIDE CLEARANCE	.0020 - .0040" (.051 - .102 MM)
INTAKE GUIDE CLEARANCE	.0010 - .0030" (.025 - .076 MM)
EXHAUST SPRING INSTALLED HEIGHT	1.875" (47.625 MM)
INTAKE SPRING INSTALLED HEIGHT	

CRANKSHAFT:

ROD JOURNAL DIAMETER	2.0605 - 2.0615" (52.337 - 52.362 MM)
MAIN JOURNAL DIAMETER	2.8730 - 2.8740" (72.974 - 73. MM)
ROD JOURNAL WIDTH	
MAIN BEARING JOURNAL WIDTH	1.381 (NUMBER 3 POSITION)
ROD OIL CLEARANCE	.0010 - .0035" (.025 - .089 MM)
MAIN BEARING CLEARANCE	.0008 - .0038" (.02 - .097 MM)
END PLAY	.001 - .006" (.025 - .152 MM)

BLOCK:

CONNECTING ROD:	
PISTON PIN DIAMETER	1.2497 - 1.2498" (31.742 - 31.745 MM)
HOUSING BORE DIAMETER	2.1870 - 2.1875" (55.55 - 55.563 MM)
PIN BORE FINISH INNER DIAMETER	1.2501 - 1.2502" (31.753 - 31.755 MM)
CENTER TO CENTER	7.0029 - 7.0039" (177.874 - 177.899 MM)
BOLT DIAMETER	

BLOCK MAIN HOUSING BORE	3.0660 - 3.0670" (77.876 - 77.902 MM)
DECK HEIGHT	11.4309 - 11.4339" (290.345 - 290.421 MM)
PISTON COMPRESSION DISTANCE	2.3875 - 2.4025" (60.897 - 61.024 MM)
PISTON PROTRUSION	.027 - .037" ABOVE (.686 - .94 MM)
PISTON CLEARANCE	.0050" (.127 MM)
RING END GAP	TOP & 2ND .010 - .020
COUNTERBORE DEPTH	.2420 - .2440" (6.147 - 6.198 MM)
SLEEVE PROTRUSION	.002 - .006" (.051 - .152 MM)

CAMSHAFT:

INTAKE LOBE LIFT	.2625 - .2650
EXHAUST LOBE LIFT	.2625 - .2650

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L Towner



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