

Machine / Device		CNC Machine (Asset #256-05)				
Task	Frequency	Description of maintenance task			Estimated Time (Minutes):-	
Process	Key	Standard	Specification	Tools / Materials	Note Condition / Corrective Action	Complete
Check the hydraulic pressure	D	4.500Pa	4.2Pa	Pressure gauge	Measured pressure at 4.50 Mpa	<input checked="" type="checkbox"/> Success /
Check hydraulic fluid levels	D	To optimum level mark	between max and min levels	Visual	Checked all hydraulic fluid levels and all OK	<input checked="" type="checkbox"/> Success /
Make sure each fluid level are at the correct levels	D	To optimum level mark	between max and min levels	Visual	Existing fluid level was low, added more fluid topping up to correct levels	<input checked="" type="checkbox"/> Success /
Clean out all chips and swarf	D	Remove machine's rear from chips and swarf	no chips or swarf	Brush, vacuum system, compressed air gun	Machine totally cleaned out	<input checked="" type="checkbox"/> Success /
Clean filter on coolant tank	M	Clean with compressed air and clean water	to set scale filter	Brush, vacuum system, compressed air gun	Checked and cleaned coolant filter - filter clean (NFI), no need changing or reset indicator)	<input checked="" type="checkbox"/> Success /
Check and add grease to chip conveyor chain	M	Apply grease to chain	Machine specified grease	Grease gun	Checked, cleaned and applied new grease to chain	<input checked="" type="checkbox"/> Success /
Clean coolant tank of sludge, chips, and oil	W	Brush, clean, check	Brush, clean, check, refill	hvac fan pump, cleaning materials	Tank completely drained and cleaned, checked for damage and leak points, all OK, refilled to correct level	<input checked="" type="checkbox"/> Success /
Remove chain pins, clean, check for damage	W	No damage or play or pins in chain	Max 0.002" total play	Cleaning materials, compressed air, oil	No damage or loose pins or pins. Total float or movement was less than 0.002"	<input checked="" type="checkbox"/> Success /

Example Of Preventive Maintenance

Christian G. Meyer



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Decoding **Example Of Preventive Maintenance**: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its capability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Example Of Preventive Maintenance**," a mesmerizing literary creation penned by way of a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring affect our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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