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weight of the final product project duration or monetary value with the nature of steel fabrication being labor intensive man hours are normally used as the major input for the steel fabrication processes dozzi and abourizk 1993 the other resources such as labor equipment and overhead costs are also closely correlated to man hours

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the united states structural steel industry supplied fabricated and erected structural steel framing for over 10 000 buildings bridges and industrial facilities through a network of producers service centers steel fabricators and erectors in 2017 down substantially from a peak of nearly 15 000 in 2006 and 2007

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2 6 fabrication related activities structural steel arrives at the job site as a fabricated ready to assemble product however prior to delivering the steel to the project site a considerable amount of activity is undertaken by the steel fabricator steel contractor the fabricator has the following primary responsibilities as identified

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1 basic man hours unit 1 1 sorting the structure 1 2 pre erection of structure 1 3 transport of structure to erection place 1 4 installation of anchor bolts 1 5 structure erection 1 6 installation of lost formwork 1 7 installation of wire rope clamps

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