



# Mastercam post processor

# Mastercam Post Processor Programming Guide

**David Barrow**



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0n 1n 2n 3n 4n 5n 6n 7n 8n 9n An Bn Cn Dn En Fn S1 S2 IN AN1 AN2 RA RB RC RD OUT PWM DLY SKP ALU  
PGE PCThe first line showing which instructions there are The second line shows all of the processor blocks that we have In each example we will highlight in yellow the function blocks and the instructions used in the related example All of this to make it easier to understand how the processor executes The pages are set up in a way that each example has most of the information required on the same 2 pages This leads to quite a bit of duplication but this is intentional have it all in view while stepping through the examples In school you can actually take this a step further use this booklet and perform the examples as a play and involve as many children as the different function blocks used in the example And the child holding a page with the current contents of the relevant function block There are a few functions that are difficult to do on paper but there are solutions Input Switches use Push Pins coins or paper clips to show statusAnalog Input stack coins on top of each other 0 to 15Output LEDs same as Inputs use coins again to show LED on offAnalog Output push pins or a stack of coins againDelay Function processor stops for a certain time speak out 1 to nSoundring a sound for the specified lengthOr find any other solution that fits the purpose and works best for you You might find better solutions You can feed them back and if you agree we will try to include them in a future updated version In such a book typos are unfortunately easily possible We did our best but cannot take any responsibility Please send feedback and corrections to [epldfpga@aol.com](mailto:epldfpga@aol.com)We hope you enjoy the bookOctober 2020My special thanks go to Burkhard Kainka who had the idea of TPS MyCo Much can be seen on his website Franzis Verlag made the kit available in German their market I am thankful for the ok to translate the first booklet into English And to Michael Kalus who took up my challenge to re write the complete TPS MyCo functionality in Forth adding the option to control it via the serial interface Ralf Lieb did it in C And did the PCB layout

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