

# Millwright Level 1 Exam Questions with correct Answers

On a pedestal grinder, the gap between the grinding wheel and work rest should not exceed: - Answer- 1/8 inch

The kind of abrasive material used in grinding wheels for general purpose applications is: - Answer- aluminum oxide

A blotter is used on a grinding wheel to: - Answer- protect the flanges from the abrasive grit, display information about the wheel and compensate for the uneven surfaces on the wheel

Flanges should at least be: - Answer- 1/3 the diameter of the wheel

The best wheel to use for cleaning scale and dirt off a workpiece is the: - Answer- wire wheel

What is a natural abrasive? - Answer- made of natural material rather than synthetic

Under properties of abrasives, to what does the term hardness refer? - Answer- ability of a material to scratch or penetrate another material

The \_\_\_\_\_ is the part of the wheel that holds the grains together - Answer- bond

Markings for the wheel identification can be found on the \_\_\_\_\_ - Answer- Blotter

What is the recommended speed to run a grinding wheel? - Answer- Never run it faster than the max RPM of the grinding wheel

How should you start a grinder? - Answer- Stand off to the side and wait a full minute

Is 46 or 60 the coarser grit? - Answer- 46

What are the 2 most commonly used abrasive materials? - Answer- Aluminum oxide and silicon carbide

For what purpose is the diamond dresser used? - Answer- When a very fine finish is required

What is the purpose of ring test? - Answer- to check for cracks

# Milwright Test Notes

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