

Machine / Device	CNC Machine (Asset #256-05)					
Task	Frequency	Description of maintenance task			Estimated Time (Minutes):-	
Process	Key	Standard	Specification	Tools / Materials	Note Condition / Corrective Action	Complete
Check the hydraulic pressure	D	4.5Mpa	+/- 2%	Pressure gauge	Measured pressure at 4.51 Mpa	
Check hydraulic fluid levels	D	To optimum level mark	between max and min levels	Visual	Checked all hydraulic fluid levels and all OK	
Make sure cool fluid levels are at the correct levels	D	To optimum level mark	between max and min levels	Visual	Cooling fluid level was low, added more fluid topping up to correct levels	
Clean out all chips and swarf	D	Ensure machine is clear from chips and swarf	no chips or swarf	Brush, vacuum system, compressed air gun	Machine totally cleaned out	
Clean filters on coolant tank	M	Clean with compressed air and clean water	no dirt on/in filter	Brush, vacuum system, compressed air gun	Checked and cleaned coolant filter - filter clean (NOTE, may need changing on next schedule)	
Check and add grease to chip conveyor chain	M	Apply grease to chain	Machine specified grease	Grease gun	Checked, cleaned and applied new grease to chain	
Clean coolant tank of sludge, chips, and oil	M	Drain, clean, check	Drain, clean, check, refill	Suction pump, cleaning materials	Tank completely drained and cleaned, checked for damage and leak points. All OK, refilled to correct level	
Remove chuck jaws, clean, check for damage	M	No damage or play or joint in chuck	Max 0.002" total play	Cleaning materials, compressed air, OI	No damage or issues seen on jaws. Total float or movement was less than 0.002"	

Example Of Preventive Maintenance Schedule

Michael Hoelscher



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Managing Facilities for Results Cheryl Bryan, 2007-03-19 Carving out new service areas within existing space forgoing massive additions or expensive new buildings offers a cost effective solution for budget conscious libraries Building from the proven Results Series model this volume dovetails with the basics outlined in The New Planning for Results A Streamlined Approach This new hands on workbook in the Results Series guides library directors staff and boards through the process to Prioritize new services that need space Make plans and identify an appropriate location Present the case to funding authorities Conduct a gap analysis Find resources to reallocate and see what new items are needed Identify building professionals to assist with alterations It s supplemented with 23 workforms to support the information and collection process Three toolkits provide technical assistance on calculating square footage assessing the message and complying with the Americans with Disabilities Act ADA requirements With examples ranging from small to large small public libraries the process is equally valuable for school special and academic librarians who are faced with similar space repurposing challenges Any library can embrace these practical proven techniques for addressing community needs by creating a blueprint that prioritizes services and creates the space for them within their existing facility

Step By Step In Plant Maintenance And Works Services Charles Emmanuel Oppon, Albert Kumi Arkoh, Emmanuel Agbo-Tei, Charles Emmanuel Kojo Oppon, 2026-02-27 Step By Step in Plant Maintenance and Works Services is a practical and comprehensive guide designed to support students technicians and practicing engineers in understanding the fundamentals of industrial plant maintenance and works services The book presents maintenance concepts in a clear systematic manner covering key areas such as preventive and corrective maintenance equipment servicing fault diagnosis lubrication practices and utilities management within industrial plants Emphasis is placed on real world applications making the content particularly relevant to technical institutions and industry practitioners The authors integrate theoretical principles with hands on experience enabling readers to develop problem solving skills and practical competence Written in simple and accessible language the book serves as both a learning resource and a reference manual for workshops factories and training centers Overall Step By Step in Plant Maintenance and Works Services contributes significantly to capacity building in mechanical and plant engineering by promoting efficient maintenance practices improved equipment reliability and sustainable industrial operations

Improving Product Reliability and Software Quality Mark A. Levin, Ted T. Kalal, Jonathan Rodin, 2019-04-16 The authoritative guide to the effective design and production of reliable technology products revised and updated While most manufacturers have mastered the process of producing quality products product reliability software quality and software security has lagged behind The revised second edition of Improving Product Reliability and Software Quality offers a comprehensive and detailed guide to implementing a hardware reliability and software quality process for technology products The authors noted experts in the field provide useful tools forms and spreadsheets for executing an

effective product reliability and software quality development process and explore proven software quality and product reliability concepts The authors discuss why so many companies fail after attempting to implement or improve their product reliability and software quality program They outline the critical steps for implementing a successful program Success hinges on establishing a reliability lab hiring the right people and implementing a reliability and software quality process that does the right things well and works well together Designed to be accessible the book contains a decision matrix for small medium and large companies Throughout the book the authors describe the hardware reliability and software quality process as well as the tools and techniques needed for putting it in place The concepts ideas and material presented are appropriate for any organization This updated second edition Contains new chapters on Software tools Software quality process and software security Expands the FMEA section to include software fault trees and software FMEAs Includes two new reliability tools to accelerate design maturity and reduce the risk of premature wearout Contains new material on preventative maintenance predictive maintenance and Prognostics and Health Management PHM to better manage repair cost and unscheduled downtime Presents updated information on reliability modeling and hiring reliability and software engineers Includes a comprehensive review of the reliability process from a multi disciplinary viewpoint including new material on uprating and counterfeit components Discusses aspects of competition key quality and reliability concepts and presents the tools for implementation Written for engineers managers and consultants lacking a background in product reliability and software quality theory and statistics the updated second edition of *Improving Product Reliability and Software Quality* explores all phases of the product life cycle

[Maintenance & Operations and the School Business Administrator](#) School Business Officials Int'l, Association of, 2003-01-10 Every aspect of maintenance and operations is covered in this compilation of information packed articles from School Business Affairs Articles cover topics ranging from contracting out and the environment to energy and safety issues

Equipment Inventories for Owners and Facility Managers R. A. Keady, 2013-03-25 How to use industry standards to create complete consistent and accurate equipment inventories The National Institute of Science and Technology estimates that the loss of information between the construction of buildings and their operation and maintenance costs facility owners 15.8 billion every year This phenomenal loss is caused by inconsistent standards for capturing information about facilities and their equipment In *Equipment Inventories for Owners and Facility Managers* Robert Keady draws on his twenty years of experience in facility management and his intimate knowledge of CSI classification systems and standards to tackle this problem head on Using standards already in use in the AEC industry he provides the road map for capturing everything owners and facility managers need to know to operate and maintain any facility This comprehensive step by step guide Explains the different types of equipment inventories and why they are important Identifies and describes the types of information that should be captured in an equipment inventory Describes and compares the different industry standards CSI OmniClass and UniFormat COBie and SPie that can be used for equipment

inventories Provides best practices for identifying and tagging equipment Walks through the equipment inventory process with real world examples and best practices Provides the tools for conducting the equipment inventory tables of all the possible information and data that need to be collected and fifty maps of workflows that can be used to capture that data immediately *Hands On Water and Wastewater Equipment Maintenance* Barbara Renner,1998-10-02 Hands On Maintenance for Water Wastewater Equipment deals with equipment maintenance as individual components not as complete machines This allows more information about the design application and maintenance requirements of machinery to be presented The text covers basic operating characteristics of machinery components making it a valuable reference source as well as a training and maintenance manual Written in easy to understand language without complex formulas or technical theories this text provides you with basic information to help you acquire a general understanding of how components function and how to keep equipment operating properly

Maintenance Scheduling in Restructured Power Systems
M. Shahidehpour,M. Marwali,2012-12-06 The overall goal of this book is to introduce algorithms for improving the economic posture of a utility company in a restructured power system by promoting cost effective maintenance schedules Today cutting operations and maintenance O M costs and preserving service reliability are among the top priorities for managers of utility companies Preventive maintenance is perhaps the single largest controllable cost of a utility operation It is perceived that a careful planning and a good coordination among self interested entities in a restructured power system are essential to achieving an optimal trade off between the cost of maintenance and the service reliability Traditional maintenance programs in vertically integrated utilities relied heavily on time directed maintenance and manufacturer recommendations This book offers a logical alternative to traditional electric utility maintenance practices and a basis for maintenance decisions The book is organized as follows Chapter I reviews various issues related to the power system operation and presents the role of restructuring in maintenance scheduling In Chapter II fundamental topics related to linear and nonlinear systems are reviewed The duality in linear programming is discussed and integer programming is reviewed Benders decomposition Lagrangian relaxation and Dantzig Wolfe decomposition are presented Several examples are given to demonstrate the applications of different methods The formulation of reactive power optimization is discussed which will be used again in Chapter VII

The Soviet-Afghan War Russia (Federation). General'nyĭ shtab,2002 Offers a candid view of a war that played a significant role in the ultimate demise of the Soviet Union Presents analysis absolutely vital to Western policymakers as well as to political diplomatic and military historians and anyone interested in Russian and Soviet history Provides insights regarding current and future Russian struggles in ethnic conflicts both at and within their borders struggles that could potentially destroy the Russian Federation

Design of Industrial Information Systems Thomas Boucher,Ali Yalcin,2010-07-26 Design of Industrial Information Systems presents a body of knowledge applicable to many aspects of industrial and manufacturing systems New software systems such as Enterprise Resource Planning and new

hardware technologies such as RFID have made it possible to integrate what were separate IT databases and operations into one system to realize the greatest possible operational efficiencies This text provides a background in and an introduction to the relevant information technologies and shows how they are used to model and implement integrated IT systems With the growth of courses in information technology offered in industrial engineering and engineering management programs the authors have written this book to show how such computer based knowledge systems are designed and used in modern manufacturing and industrial companies Introduces Data Modeling and Functional Architecture Design with a focus on integration for overall system design Encompasses hands on approach employing many in chapter exercises and end of chapter problem sets with case studies in manufacturing and service industries Shows the reader how Information Systems can be integrated into a wider E business Web Enabled Database business model Offers applications in Enterprise Resource Planning ERP and Manufacturing Execution Systems MES Manual on Maintenance of Systems and Components Important to Safety International Atomic Energy Agency,1986 This user s manual provides Member States implementing the IAEA Codes and Safety Guides NUSS with practical examples of management organization good practices methods and techniques for the maintenance of systems and components important to safety It contains a detailed description of management systems administrative controls and procedures for maintenance activities and some aspects of surveillance and verification activities A Curriculum Guide for Ornamental Horticulture Production Occupations ,1988 **School Food Service Journal** ,1983 **California. Court of Appeal (1st Appellate District). Records and Briefs** California (State)., **Quality Assurance Handbook for Air Pollution Measurement Systems** ,1984 **Planning Guide for Maintaining School Facilities** Tom Szuba,The Association of School Business Officials International,2003-08-28 As America s school buildings age we face the growing challenge of maintaining the nation s education facilities at a level that enables our teachers to meet the needs of the 21st century learners This tool has been developed to help readers better understand why and how to develop implement and evaluate a facilities maintenance plan It focuses on maintenance as a vital task in the responsible management of an education organization the needs of an education audience strategies and procedures for planning implementing and evaluating maintenance programs a process to be followed rather than a canned set of one size fits all solutions and recommendations based on best practices rather than mandates **"Code of Massachusetts regulations, 2015"** ,2015 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 "Code of Massachusetts regulations, 2014" ,2014 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 **The Massachusetts register** ,2014 **"Code of Massachusetts regulations, 2016"** ,2016 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 MAINTENANCE PLANNING AND CONTROL JAMES H. BULLOCK,1979

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